Methanol

Methanol, also known as **methyl alcohol** amongst other names, is a <u>chemical</u> and the simplest <u>alcohol</u>, with the <u>formula CH₃OH</u> (a <u>methyl group linked</u> to a <u>hydroxyl group</u>, often <u>abbreviated MeOH</u>). It is a light, <u>volatile</u>, colourless, <u>flammable</u> liquid with a distinctive alcoholic odour similar to that of <u>ethanol</u> (potable alcohol). A polar solvent, methanol acquired the name **wood alcohol** because it was once produced chiefly by the <u>destructive distillation</u> of <u>wood</u>. Today, methanol is mainly produced industrially by hydrogenation of carbon monoxide.

Methanol consists of a <u>methyl group</u> linked to a polar <u>hydroxyl</u> group. With more than 20 million tons produced annually, it is used as a precursor to other <u>commodity</u> <u>chemicals</u>, including <u>formaldehyde</u>, <u>acetic acid</u>, <u>methyl tert-butyl ether</u>, methyl benzoate, anisole, peroxyacids, as well as a host of more specialised chemicals. [18]

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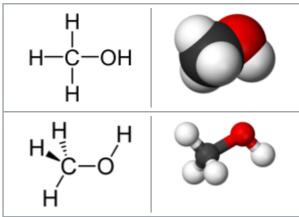
See also

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Methanol





Names

Pronunciation

/lane03m'/

Preferred IUPAC name

Methanol^[1]

Other names

Carbinol

Columbian spirits

Hydroxymethane

MeOH

Methyl alcohol

Methyl hydroxide

Methylic alcohol

Methylol

Methylene hydrate

Occurrence

Small amounts of methanol are present in normal, healthy human individuals. One study found a mean of 4.5 ppm in the exhaled breath of test subjects. The mean endogenous methanol in humans of 0.45 g/d may be metabolized from pectin found in fruit; one kilogram of apple produces up to 1.4 g of methanol.

Methanol is produced by <u>anaerobic bacteria</u> and phytoplankton. [21][22]

Interstellar medium

Methanol is also found in abundant quantities in star-forming regions of space and is used in astronomy as a marker for such regions. It is detected through its spectral emission lines. [23]

In 2006, astronomers using the <u>MERLIN</u> array of radio telescopes at <u>Jodrell Bank Observatory</u> discovered a large cloud of methanol in space, 288 billion miles (463 billion km) across. [24][25] In 2016, astronomers detected methanol in a planet-forming disc around the young star <u>TW Hydrae</u> using ALMA radio telescope. [26]

Toxicity

Ingesting as little as 10 mL (0.34 US fl oz) of pure methanol can cause permanent blindness by destruction of the optic nerve. 30 mL (1.0 US fl oz) is potentially fatal. [27] The median lethal dose is 100 mL (3.4 US fl oz), *i.e.*, 1–2 mL/kg body weight of pure methanol. [28] The reference dose for methanol is 0.5 mg/kg in a day. [29][30] Toxic effects begin hours after ingestion, and antidotes can often prevent permanent damage. [27] Because of its similarities in both appearance and odor to ethanol (the alcohol in beverages), it is difficult to differentiate between the two; such is also the case with denatured alcohol, adulterated liquors or very low quality alcoholic beverages.

Methanol is <u>toxic</u> by two mechanisms. First, methanol can be fatal due to effects on the central nervous system, acting as a central nervous system depressant in the same manner as <u>ethanol poisoning</u>. Second, in a process of <u>toxication</u>, it is <u>metabolised</u> to <u>formic acid</u> (which is present as the formate ion) via <u>formaldehyde</u> in a process initiated by the <u>enzyme</u> <u>alcohol dehydrogenase</u> in the <u>liver</u>. Methanol is converted to formaldehyde via alcohol dehydrogenase

Pyroligneous spirit Wood alcohol Wood naphtha Wood spirit

| Identifiers | |
|------------------------|--|
| CAS Number | 67-56-1 (https://common chemistry.cas.org/detail? cas_rn=67-56-1) ✓ |
| 3D model (JSmol) | Interactive image (http s://chemapps.stolaf.edu/j mol/jmol.php?model=C O) |
| 3DMet | B01170 (http://www.3dm et.dna.affrc.go.jp/cgi/sho w_data.php?acc=B0117 0) |
| Beilstein Reference | 1098229 |
| ChEBI | CHEBI:17790 (https://wwww.ebi.ac.uk/chebi/searchld.do?chebild=17790) ✓ |
| ChEMBL | ChEMBL14688 (https://w ww.ebi.ac.uk/chembldb/i ndex.php/compound/insp ect/ChEMBL14688) |
| ChemSpider | 864 (http://www.chemspi der.com/Chemical-Struct ure.864.html) < |
| ECHA InfoCard | 100.000.599 (https://ech a.europa.eu/substance-i nformation/-/substancein fo/100.000.599) |
| EC Number | 200-659-6 |
| Gmelin Reference | 449 |
| KEGG | D02309 (https://www.keg g.jp/entry/D02309) ✓ |
| MeSH | Methanol (https://www.nlm.nih.gov/cgi/mesh/201 4/MB_cgi?mode=&term= Methanol) |
| PubChem CID | 887 (https://pubchem.nc bi.nlm.nih.gov/compoun d/887) |

(ADH) and formaldehyde is converted to formic acid (formate) via <u>aldehyde dehydrogenase</u> (ALDH). The conversion to formate via ALDH proceeds completely, with no detectable formaldehyde remaining. Formate is toxic because it inhibits mitochondrial <u>cytochrome c oxidase</u>, causing <u>hypoxia</u> at the cellular level, and <u>metabolic acidosis</u>, among a variety of other metabolic disturbances. [33]

Outbreaks of methanol poisoning have occurred primarily due to contamination of <u>drinking alcohol</u>. This is more common in the <u>developing world</u>. In 2013 more than 1700 cases nonetheless occurred in the United States. Those affected are often adult men. Outcomes may be good with early treatment. Toxicity to methanol was described as early as 1856.

Because of its toxic properties, methanol is frequently used as a denaturant additive for ethanol manufactured for industrial uses. This addition of methanol exempts industrial ethanol (commonly known as "denatured alcohol" or "methylated spirit") from liquor excise taxation in the US and some other countries.

During the course of the <u>COVID-19 pandemic</u>, the <u>U.S. Food and Drug Administration</u> found a number of <u>hand sanitizer products</u> being sold that were labeled as containing <u>ethanol</u> but tested positive for methanol contamination. [38] Due to the toxic effects of methanol when absorbed through the skin or ingested, in contrast to the relatively safer ethanol, the FDA ordered recalls of such hand sanitizer products containing methanol, and issued an import alert to stop these products from illegally entering the U.S. market. [39]

Applications

Formaldehyde, acetic acid, methyl *tert*-butylether

Methanol is primarily converted to <u>formaldehyde</u>, which is widely used in many areas, especially polymers. The conversion entails oxidation:

$$2\,\mathrm{CH_3OH} + \mathrm{O_2} \longrightarrow 2\,\mathrm{CH_2O} + 2\,\mathrm{H_2O}$$

Acetic acid can be produced from methanol.

| RTECS number | PC1400000 |
|---|--|
| UNII | Y4S76JWI15 (https://fda sis.nlm.nih.gov/srs/srsdir ect.jsp?regno=Y4S76JWI 15) |
| UN number | 1230 |
| CompTox Dashboard (EPA) | DTXSID2021731 (https://comptox.epa.gov/dashboard/DTXSID2021731) |
| InChl | |
| InChI=1S/CH4O/c1-2/h2 Key: OKKJLVBELUTLK InChI=1/CH4O/c1-2/h2h2key: OKKJLVBELUTLK | V-UHFFFAOYSA-N ✓ H,1H3 |
| SMILES CO | |
| D | |
| - | roperties |
| Chemical formula | CH ₃ OH or CH ₄ O |
| | |
| Chemical formula | CH ₃ OH or CH ₄ O |
| Chemical formula Molar mass | CH ₃ OH or CH ₄ O 32.04 g mol ⁻¹ |
| Chemical formula Molar mass Appearance | CH ₃ OH or CH ₄ O 32.04 g mol ⁻¹ Colourless liquid |
| Chemical formula Molar mass Appearance Odor | CH ₃ OH or CH ₄ O 32.04 g mol ⁻¹ Colourless liquid Sweet and pungent |
| Chemical formula Molar mass Appearance Odor Density | CH ₃ OH or CH ₄ O 32.04 g mol ⁻¹ Colourless liquid Sweet and pungent 0.792 g/cm ^{3[2]} -97.6 °C (-143.7 °F; |
| Chemical formula Molar mass Appearance Odor Density Melting point | CH ₃ OH or CH ₄ O 32.04 g mol ⁻¹ Colourless liquid Sweet and pungent 0.792 g/cm ^{3[2]} -97.6 °C (-143.7 °F; 175.6 K) 64.7 °C (148.5 °F; |
| Chemical formula Molar mass Appearance Odor Density Melting point Boiling point | CH ₃ OH or CH ₄ O 32.04 g mol ⁻¹ Colourless liquid Sweet and pungent 0.792 g/cm ^{3[2]} -97.6 °C (-143.7 °F; 175.6 K) 64.7 °C (148.5 °F; 337.8 K) |

13.02 kPa (at 20 °C)

-21.40·10⁻⁶ cm³/mol

0.545 mPa·s (at 25 °C)[7]

Methanol and its vapours

are flammable.

Methyloxonium^[4]

Methanolate^[5]

 1.33141^{6}

1.69 D

Hazards^{[12][13]}

 $15.5^{[3]}$

Vapor pressure

Conjugate acid

Conjugate base

susceptibility (χ)

Refractive index

Dipole moment

Main hazards

Acidity (p K_a)

Magnetic

Viscosity

 (n_{D})

| | Moderately Toxic for small animals — Highly Toxic to large animals and humans — May be fatal/lethal or cause blindness and damage to the liver, kidneys, and heart if swallowed — Toxicity effects from repeated over exposure have an accumulative effect on the central nervous system, especially the optic nerve — Symptoms may be delayed, become severe after 12 to 18 hours, and linger for several days after exposure [9] |
|------------------------------------|--|
| Safety data sheet | See: data page [1] (https://www.biomcn.e u/wp-content/uploads/20 14/03/SDS-methanol-20 160901.pdf) |
| GHS pictograms | |
| GHS Signal word | Danger ^[8] |
| GHS hazard statements | H225, H301, H311, H331, H370 ^[8] |
| GHS precautionary statements | P210, P233, P240, P241, P242, P243, P260, P264, P270, P271, P280, P301+330+331, P310, P302+352, P312, P303+361+353, P304+340, P311, P305+351+338, P307+311, P337+313, P361, P363, P370+378, |
| | P403+233 ^[8] |
| NFPA 704 | |

| Flash point | 11 t 52 to 54 °F |
|--|---|
| Autoignition temperature | 470 °C (*78 °F; 743 K) ^[15] |
| | 385 °C (725 ° 658 K) ^[16] |
| Explosive limits | 6-36%[10] |
| Lethal dose or cond | centration (LD, LC): |
| LD ₅₀ (<u>median</u> dose) | 5628 mg/kg (rat, oral) 7300 mg/kg (mouse, oral) 12880 mg/kg (rat, oral) 14200 mg/kg (rabbit, oral) ^[11] |
| LC ₅₀ (median concentration) | 64,000 ppm (rat, 4 h)[1] |
| LC _{Lo} (<u>lowest</u> published) | 33,082 ppm (cat, 6 h) 37,594 ppm (mouse, 2 h) ^[11] |
| NIOSH (US health | exposure limits): |
| PEL (Permissible) | TWA 200 ppm (260 mg/m ³) ^[10] |
| REL (Recommended) | TWA 200 ppm (260 mg/m ³) ST 250 ppm (325 mg/m ³) [skin] ^[10] |
| IDLH (Immediate danger) | 6000 ppm ^[10] |
| Related | d compounds |
| Related compounds | Methanethiol Silanol Ethanol |
| Suppleme | entary data page |
| Structure and properties | Refractive index (n) , Dielectric constant (ϵ_r) , etc. |
| Thermodynamic data | Phase behaviour solid–liquid–gas |
| Spectral data | UV, IR, NMR, MS |
| | wise noted, data are in their standard state (a |

The Cativa process converts methanol into acetic acid. [40]

Methanol and <u>isobutene</u> are combined to give <u>methyl tert-butyl ether</u> (MTBE). MTBE is a major octane booster in gasoline.

Methanol to hydrocarbons, olefins, gasoline

Condensation of methanol to produce <u>hydrocarbons</u> and even <u>aromatic</u> systems is the basis of several technologies related to <u>gas to liquids</u>. These include methanol-to-hydrocarbons (MTH), methanol to gasoline (MTG), and methanol to olefins (MTO), and methanol to propylene (MTP). These conversions are catalyzed by <u>zeolites</u> as <u>heterogeneous catalysts</u>. The MTG process was once commercialized at <u>Motunui</u> in New Zealand. [41][42]

Gasoline additive

The <u>European Fuel Quality Directive</u> allows fuel producers to blend up to 3% methanol, with an equal amount of cosolvent, with gasoline sold in Europe. <u>China</u> uses more than 4.5 billion liters of methanol per year as a transportation fuel in low level blends for conventional vehicles, and high level blends in vehicles designed for methanol fuels.

Other chemicals

Methanol is the precursor to most simple <u>methylamines</u>, methyl halides, and methyl ethers. [18] Methyl esters are produced from methanol, including the transesterification of fats and production of <u>biodiesel</u> via transesterification. [43][44]

Niche and potential uses

Energy carrier

Methanol is a promising <u>energy carrier</u> because, as a liquid, it is easier to store than hydrogen and natural gas. Its <u>energy density</u> is however low reflecting the fact that it represents partially <u>combusted</u> <u>methane</u>. Its energy density is 15.6 MJ/L, whereas ethanol's is 24 and gasoline's is 33 MJ/L.

Further advantages for methanol is its ready biodegradability and low toxicity. It does not persist in either aerobic (oxygen-present) or anaerobic (oxygen-absent) environments. The half-life for methanol in groundwater is just one to seven days, while many common gasoline components have half-lives in the hundreds of days (such as <u>benzene</u> at 10–730 days). Since methanol is <u>miscible</u> with water and biodegradable, it is unlikely to accumulate in groundwater, surface water, air or soil. [45]

Fuel

Methanol is occasionally used to fuel internal combustion engines. It burns forming carbon dioxide and water:

$$2\,\mathrm{CH_3OH} + 3\,\mathrm{O_2} \longrightarrow 2\,\mathrm{CO_2} + 4\,\mathrm{H_2O}$$

One problem with high concentrations of methanol in fuel is that alcohols <u>corrode</u> some metals, particularly <u>aluminium</u>. Methanol fuel has been proposed for ground transportation. The chief advantage of a methanol economy is that it could be adapted to gasoline internal combustion engines with minimum modification to the engines and to the infrastructure that delivers and stores liquid fuel. Its energy density is however only half that of gasoline, meaning that twice the volume of methanol would be required.

Methanol is an alternative fuel for ships that helps the shipping industry meet increasingly strict emissions regulations. It significantly reduces emissions of sulphur oxides (SOx), nitrogen oxides (NOx) and particulate matter. Methanol can be used with high efficiency in marine diesel engines after minor modifications using a small amount of pilot fuel (Dual fuel). [46][47]

In China, methanol fuels industrial boilers, which are used extensively to generate heat and steam for various industrial applications and residential heating. Its use is displacing coal, which is under pressure from increasingly stringent environmental regulations. [48]

<u>Direct-methanol fuel cells</u> are unique in their low temperature, atmospheric pressure operation, which lets them be greatly miniaturized. This, combined with the relatively easy and safe storage and handling of methanol, may open the possibility of fuel cell-powered <u>consumer electronics</u>, such as laptop computers and mobile phones. 51

Methanol is also a widely used fuel in camping and boating stoves. Methanol burns well in an unpressurized burner, so alcohol stoves are often very simple, sometimes little more than a cup to hold fuel. This lack of complexity makes them a favorite of hikers who spend extended time in the wilderness. Similarly, the alcohol can be gelled to reduce risk of leaking or spilling, as with the brand "Sterno".

Methanol is mixed with water and injected into high performance diesel and gasoline engines for an increase of power and a decrease in intake air temperature in a process known as water methanol injection.

Other applications

Methanol is used as a denaturant for ethanol, the product being known as "<u>denatured alcohol</u>" or "methylated spirit". This was commonly used during the <u>Prohibition</u> to discourage consumption of <u>bootlegged</u> liquor, and ended up causing several deaths. These types of practices are now illegal in the United States, being considered homicide. [53]

Methanol is used as a <u>solvent</u> and as an <u>antifreeze</u> in pipelines and <u>windshield</u> washer fluid. Methanol was used as an automobile coolant antifreeze in the early 1900s. [54] As of May 2018, methanol was banned in the EU for use in windscreen washing or defrosting due to its risk of human consumption as a result of 2012 Czech Republic methanol poisonings. [57]

In some <u>wastewater treatment plants</u>, a small amount of methanol is added to <u>wastewater</u> to provide a carbon food source for the <u>denitrifying bacteria</u>, which convert <u>nitrates</u> to <u>nitrogen</u> gas and reduce the nitrification of sensitive aquifers.

Methanol is used as a destaining agent in polyacrylamide gel electrophoresis.

Production

From synthesis gas

Carbon monoxide and hydrogen react over a catalyst to produce methanol. Today, the most widely used catalyst is a mixture of copper and <u>zinc oxides</u>, <u>supported</u> on <u>alumina</u>, as first used by <u>ICI</u> in 1966. At 5–10 MPa (50–100 atm) and 250 °C (482 °F), the reaction is characterized by high selectivity (>99.8%):

$$\mathrm{CO} + 2\,\mathrm{H}_2 \longrightarrow \mathrm{CH_3OH}$$

The production of <u>synthesis gas</u> from methane produces three <u>moles</u> of hydrogen for every mole of carbon monoxide, whereas the synthesis consumes only two moles of hydrogen gas per mole of carbon monoxide. One way of dealing with the excess hydrogen is to inject <u>carbon dioxide</u> into the methanol synthesis reactor, where it, too, reacts to form methanol according to the equation:

$$\mathrm{CO_2} + 3\,\mathrm{H_2} \longrightarrow \mathrm{CH_3OH} + \mathrm{H_2O}$$

In terms of mechanism, the process occurs via initial conversion of CO into CO_2 , which is then hydrogenated: [58]

$$\mathrm{CO_2} + 3\,\mathrm{H_2} \longrightarrow \mathrm{CH_3OH} + \mathrm{H_2O}$$

where the H₂O byproduct is recycled via the water-gas shift reaction

$$\mathrm{CO} + \mathrm{H_2O} \longrightarrow \mathrm{CO_2} + \mathrm{H_2}$$

This gives an overall reaction, which is the same as listed above.

$$\mathrm{CO} + 2\,\mathrm{H}_2 \longrightarrow \mathrm{CH_3OH}$$

Biosynthesis

The catalytic conversion of methane to methanol is effected by enzymes including <u>methane monooxygenases</u>. These enzymes are mixed-function oxygenases, i.e. oxygenation is coupled with production of water [59] and NAD^+ .

$$\mathrm{CH_4} + \mathrm{O_2} + \mathrm{NADPH} + \mathrm{H^+} \longrightarrow \mathrm{CH_3OH} + \mathrm{H_2O} + \mathrm{NAD^+}$$

Both Fe- and Cu-dependent enzymes have been characterized. [60] Intense but largely fruitless efforts have been undertaken to emulate this reactivity. [61][62] Methanol is more easily oxidized than is the feedstock methane, so the reactions tend not to be selective. Some strategies exist to circumvent this problem. Examples include Shilov systems and Fe- and Cu containing zeolites. [63] These systems do not necessarily mimick the mechanisms employed by metalloenzymes, but draw some inspiration from them. Active sites can vary substantially from those known in the enzymes. For example, a dinuclear active site is proposed in the sMMO enzyme, whereas a mononuclear iron (alpha-oxygen) is proposed in the Fe-zeolite. [64]

Safety

Methanol is highly flammable. Its vapours are slightly heavier than air, can travel and ignite. Methanol fires should be extinguished with <u>dry chemical</u>, <u>carbon dioxide</u>, water spray or alcohol-resistant foam. [12]

Quality specifications and analysis

Methanol is available commercially in various purity grades. Commercial methanol is generally classified according to ASTM purity grades A and AA. Both grade A and grade AA purity are 99.85% methanol by weight. Grade "AA" methanol contains trace amounts of ethanol as well. [65]

Methanol for chemical use normally corresponds to Grade AA. In addition to water, typical impurities include acetone and ethanol (which are very difficult to separate by distillation). UV-vis spectroscopy is a convenient method for detecting aromatic impurities. Water content can be determined by the <u>Karl-Fischer titration</u>.

History

In their embalming process, the ancient Egyptians used a mixture of substances, including methanol, which they obtained from the pyrolysis of wood. Pure methanol, however, was first isolated in 1661 by Robert Boyle, when he produced it via the distillation of buxus (boxwood). It later became known as "pyroxylic spirit". In 1834, the French chemists Jean-Baptiste Dumas and Eugene Peligot determined its elemental composition. They also introduced the word "methylene" to organic chemistry, forming it from Greek methy = "alcoholic liquid" + $h\bar{y}l\bar{e}$ = "forest, wood, timber, material". "Methylene" designated a "radical" that was about 14% hydrogen by weight and contained one carbon atom. This would be CH₂, but at the time carbon was thought to have an atomic weight only six times that of hydrogen, so they gave the formula as $CH._{[67]}$ They then called wood alcohol (l'esprit de bois) "bihydrate de méthylène" (bihydrate because they thought the formula was $C_4H_8O_4 = (CH)_4(H_2O)_2$). The term "methyl" was derived in about 1840 by backformation from "methylene", and was then applied to describe "methyl alcohol". This was shortened to "methanol" in 1892 by the International Conference on Chemical Nomenclature. The suffix -yl, which, in organic chemistry, forms names of carbon groups, is from the word methyl.

French chemist <u>Paul Sabatier</u> presented the first <u>process</u> that could be used to produce methanol synthetically in 1905. This process suggested that carbon dioxide and hydrogen could be reacted to produce methanol. [9] German chemists <u>Alwin Mittasch</u> and Mathias Pier, working for <u>Badische-Anilin & Soda-Fabrik</u> (BASF), developed a means to convert <u>synthesis gas</u> (a mixture of <u>carbon monoxide</u>, <u>carbon dioxide</u>, and <u>hydrogen</u>)

into methanol and received a patent. According to Bozzano and Manenti, BASF's process was first utilized in Leuna, Germany in 1923. Operating conditions consisted of "high" temperatures (between 300 and 400°C) and pressures (between 250 and 350 atm) with a zinc/chromium oxide catalyst. [65]

US patent 1,569,775 (US 1569775 (https://worldwide.espacenet.com/textdoc?DB=EPODOC&IDX=US1569 775)) was applied for on 4 Sep 1924 and issued on 12 January 1926 to BASF; the process used a <u>chromium</u> and <u>manganese oxide catalyst</u> with extremely vigorous conditions: pressures ranging from 50 to 220 <u>atm</u>, and temperatures up to 450 °C. Modern methanol production has been made more efficient through use of catalysts (commonly copper) capable of operating at lower pressures. The modern low pressure methanol (LPM) process was developed by <u>ICI</u> in the late 1960s <u>US 3326956</u> (https://worldwide.espacenet.com/textdoc?DB=E PODOC&IDX=US3326956) with the technology patent since long expired.

During World War II, methanol was used as a fuel in several German military rocket designs, under the name M-Stoff, and in a roughly 50/50 mixture with hydrazine, known as C-Stoff.

The use of methanol as a motor fuel received attention during the oil crises of the 1970s. By the mid-1990s, over 20,000 methanol "flexible fuel vehicles" (FFV) capable of operating on methanol or gasoline were introduced in the U.S. In addition, low levels of methanol were blended in gasoline fuels sold in Europe during much of the 1980s and early-1990s. Automakers stopped building methanol FFVs by the late-1990s, switching their attention to ethanol-fueled vehicles. While the methanol FFV program was a technical success, rising methanol pricing in the mid- to late-1990s during a period of slumping gasoline pump prices diminished interest in methanol fuels. [69]

In the early 1970s, a process was developed by Mobil for producing gasoline fuel from methanol. [70]

Between the 1960s and 1980s methanol emerged as a precursor to the feedstock chemicals <u>acetic acid</u> and <u>acetic anhydride</u>. These processes include the <u>Monsanto acetic acid synthesis</u>, <u>Cativa process</u>, and <u>Tennessee</u> <u>Eastman acetic anhydride</u> process.

See also

- Alcohol
- Aminomethanol
- Methanol (data page)
- Trimethyl carbinol

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Further reading

■ Robert Boyle, *The Sceptical Chymist* (1661) – contains account of distillation of wood alcohol.

External links

- International Chemical Safety Card 0057 (https://www.ilo.org/dyn/icsc/showcard.display?p_lan g=en&p_card_id=0057&p_version=2)
- Methyl Alcohol (Methanol) (https://www.cdc.gov/niosh/topics/methyl-alcohol/) CDC/NIOSH, links to safety information
- CDC NIOSH Pocket Guide to Chemical Hazards Methyl Alcohol (https://www.cdc.gov/niosh/npg/npgd0397.html)
- Methanol Fact Sheet (http://www.npi.gov.au/substances/methanol/index.html) National Pollutant Inventory

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